

$$P_t = P_n \cos \psi = 10 \cos (30) = 8.7 \text{ teeth/in}$$

$$d_p = \frac{N_p}{P_t} = \frac{15}{8.7} = 1.7 \text{ in}$$

$$V = \frac{\pi d_p n_p}{12} = \frac{\pi \times 1.7 \times 2000}{12} = 889.7 \text{ ft/min}$$

$$Wt = \frac{33000 H}{V} = \frac{33000 \times 5}{889.7} = 185.5 \text{ lb}$$

Table: 14-4 $S_t = 23600 \text{ psi}$

Table: 14-7 $S_c = 65000 \text{ psi}$

$$\phi_t = \tan^{-1} \left(\frac{\tan \phi_n}{\cos \psi} \right) = \tan^{-1} \left(\frac{\tan 20}{\cos 30} \right) = \tan^{-1} \left(\frac{0.364}{0.866} \right) = \tan^{-1} (0.420) = 23^\circ$$

$$r_p = \frac{d_p}{2} = \frac{1.7}{2} = 0.9 \text{ in}$$

$$m_G = \frac{N_G}{N_P} \rightarrow N_G = 3 \times 15 = 45 \text{ teeth}$$

$$d_G = \frac{N_G}{P_t} = \frac{45}{8.7} = 5.2 \text{ in}$$

$$r_G = \frac{d_G}{2} = \frac{5.2}{2} = 2.6 \text{ in}$$

$$(r_b)_p = r_p \cos \phi_t = 0.9 \times \cos(23) = 0.8 \text{ in}$$

$$(r_b)_G = r_G \cos \phi_t = 2.6 \times \cos(23) = 2.4 \text{ in}$$

$$a = \frac{1}{P_n} = \frac{1}{10} = 0.1$$

$$z = \left[(r_p + a)^2 - (r_b)_p^2 \right]^{1/2} + \left[(r_G + a)^2 - (r_b)_G^2 \right]^{1/2} - (r_p + r_G) \sin \phi_t$$

$$\rightarrow z = \left[(0.9 + 0.1)^2 - (0.8)^2 \right]^{1/2} + \left[(2.6 + 0.1)^2 - (2.4)^2 \right]^{1/2} - (0.9 + 2.6) \sin(23)$$

$$\rightarrow z = 0.6 + 1.2 - 1.4 = 0.4 \text{ in}$$

$$P_N = P_n \cos \phi_n = \frac{\pi}{P_n} \cos \phi_n = \frac{\pi}{10} \cos 20 = 0.3 \text{ in}$$

$$m_N = \frac{P_N}{0.95 z} = \frac{0.3}{0.95 \times 0.4} = 0.8$$

$$\text{External Gear} \rightarrow I = \frac{\cos \phi_t \sin \phi_t}{2 m_N} \cdot \frac{m_G}{m_G + 1} = \frac{\cos(23) \times \sin(23)}{2 \times 0.8} \times \frac{3}{3+1} = 0.2$$

2nd

$$B = 0.25 (12 - Q_v)^{2/3}$$

$$A = 50 + 56 (1 - B)$$

$$K_v = \left(\frac{A + \sqrt{V}}{A} \right)^B, \quad v_{max} = [A + (Q_v - 3)]^2$$

Q_v	B	A	K_v	v_{max}
3	1.1	44.4	1.8	1971.4
7	0.7	66.8	1.3	5012.6

\checkmark OK $\leftarrow v_{max}$

Table: 14-8 $C_p = 1650 \sqrt{psi}$

$$C_p = 1$$

$$K_o = 1 \quad \text{Uniform vibration}$$

$$C_H = 1 \quad \text{The same material for pinion and gear!} \quad \frac{H_{BP}}{H_{BG}} = 1 < 1.2 \quad (A' = 0)$$

$$K_T = 1 \quad T < 250^\circ F$$

$$F_p > 64 \quad (C_H = 1)$$

$$K_s = 1.192 \left(\frac{F \sqrt{Y}}{P_n} \right)^{0.0535}$$

$$\text{Table: 14-2} \rightarrow N_p = 15 \rightarrow Y = 0.290$$

$$\rightarrow K_s = 1.192 \left(\frac{2 \times \sqrt{0.290}}{10} \right)^{0.0535} = 0.9$$

$$C_{mc} = 0.8 \quad \text{crown teeth}$$

$$C_{pf} = \frac{F}{10d_p} - 0.0375 + 0.0125 F \quad 1 < F \leq 17 \text{ in}$$

$$\rightarrow C_{pf} = \frac{2}{10 \times 1.7} - 0.0375 + 0.0125 \times 2 = 0.1$$

$$C_{pm} = 1.1 \quad \text{straddle-mounted} \quad S_1/S \geq 0.175$$

$$C_{ma} = A + BF + CF^2$$

$$\text{Table 14-9: Commercial} \rightarrow A = 0.127, B = 0.0158, C = -0.930 \times 10^{-4}$$

$$\rightarrow C_{ma} = 0.127 + 0.0158 \times 2 - 0.930 \times 10^{-4} \times (2)^2 = 0.2$$

$$C_e = 0.8 \quad \text{adjusted at assembly!}$$

$$K_m = 1 + C_{mc} (C_{pf} C_{pm} + C_{ma} C_e)$$

$$\rightarrow K_m = 1 + 0.8 (0.1 \times 1.1 + 0.2 \times 0.8) = 1.2$$

$$Y_N = 1.356 N^{-0.018} = 1.356 (10^8)^{-0.018} = 0.973$$

$$Z_N = 1.449 N^{-0.023} = 1.449 (10^8)^{-0.023} = 0.949$$

$$K_R = 0.50 - 0.109 \ln(1-R) = 0.50 - 0.109 \ln(1-0.999) = 1.25 \quad \text{Table 14-10}$$

$$m_B = 1.2 \rightarrow K_B = 1$$

$$\left. \begin{array}{l} \text{Figure 14-7} \rightarrow j' = 0.44 \\ \text{Figure 14-8} \rightarrow MF = 0.93 \end{array} \right\} j = 0.4$$

Bending stress:
$$\sigma = W^t K_o K_v K_s \frac{P_d}{F} \frac{K_m K_B}{j}$$

$$S_F = \frac{S_t Y_N / K_T K_R}{\sigma}$$

$$\Rightarrow S_F = \frac{\frac{23600 \times 0.973}{1 \times 1.25}}{185.5 \times 1 \times K_v \times 0.9 \times \frac{10}{2} \times \frac{1.2 \times 1}{0.4}} = \frac{7.336}{K_v} \left\{ \begin{array}{l} Q_v = 3 \rightarrow S_F = 4.1 \\ Q_v = 7 \rightarrow S_F = 5.6 \end{array} \right.$$

Contact stress:
$$\sigma_c = C_p \left(W^t K_o K_v K_s \frac{K_m}{d_p F} \frac{C_F}{I} \right)^{1/2}$$

$$S_H = \frac{S_c Z_N C_H / K_T K_R}{\sigma_c}$$

$$\Rightarrow S_H = \frac{\frac{65000 \times 0.949 \times 1}{1 \times 1.25}}{1650 \left(185.5 \times 1 \times K_v \times 0.9 \times \frac{1.2}{1.7 \times 2} \times \frac{1}{0.2} \right)^{1/2}} = \frac{1.806}{(K_v)^{1/2}} \left\{ \begin{array}{l} Q_v = 3 \rightarrow S_H = 1.3 \\ S_H^2 = 1.8 \\ Q_v = 7 \rightarrow S_H = 1.6 \\ S_H^2 = 2.5 \end{array} \right.$$

برای کیفیت پایین تر نیز مشکل به وجود نمی آید چرا که فدرال استین در صورت بیستارگی است!

$$d_p = \frac{N_p}{P_d} = \frac{15}{10} = 1.5 \text{ in}$$

$$v_t = \frac{\pi d_p n_p}{12} = \frac{\pi \times 1.5 \times 500}{12} = 196.3 \text{ ft/min}$$

Table: 15-2 : $k_0 = 1.75$ Medium shock

$$A = 50 + 56(1 - B)$$

$$B = 0.25(12 - Q_v)^{2/3}$$

$$(v_t)_{max} = [A + (Q_v - 3)]^2 = 10,000 \text{ ft/min}$$

OK ✓

$$k_v = \left(\frac{A + \sqrt{v_t}}{A} \right)^B$$

بزرگترین $\rightarrow Q_v = 11 \rightarrow B = 0.25(12 - 11)^{2/3} = 0.25$

$$\rightarrow A = 50 + 56(1 - 0.25) = 92$$

$$\rightarrow k_v = \left(\frac{92 + \sqrt{196.3}}{92} \right)^{0.25} = 1.04$$

$$C_s = 0.125F + 0.4375 \quad \text{or } F \leq 4.5 \text{ in}$$

$$\rightarrow C_s = 0.125 \times 1.5 + 0.4375 = 0.6$$

$$k_s = 0.4867 + \frac{0.2132}{P_d} \quad 0.5 \leq P_d \leq 16 \text{ teeth/in}$$

$$\rightarrow k_s = 0.4867 + \frac{0.2132}{10} = 0.5$$

$$k_{mb} = 1 \quad \text{both straddle-mounted}$$

$$k_m = k_{mb} + 0.0036F^2 = 1 + 0.0036 \times (1.5)^2 = 1.01$$

$$C_{xc} = 1.5 \quad \text{crowned teeth}$$

$$k_n = 1$$

$$\text{Figure: 15-6} \rightarrow N_p = 15, N_G = 15 \times 2 = 30 \rightarrow I = 0.07$$

$$\text{Figure: 15-7} \rightarrow N_p = 15, N_G = 15 \times 2 = 30 \rightarrow J = 0.22$$

$$N_L = 10^4 \text{ cycles}$$

$$C_L = 3.4822 N_L^{-0.0602} = 3.4822 (10^4)^{-0.0602} = 2.0001$$

$$K_L = 6.1514 N_L^{-0.1192} = 6.1514 (10^4)^{-0.1192} = 2.0520$$

$C_H = 1$ Carburized steel

$$K_T = \frac{460 + t}{710} = \frac{460 + 300}{710} = 1.07$$

Table: 15-3 \rightarrow 1 failure over 10 $\rightarrow C_R = 0.92, R_R = 0.85$

Table: 15-4 $\rightarrow S_{ae} = 200,000 \text{ psi}$

Table: 15-6 $\rightarrow S_{at} = 30,000 \text{ psi}$

$C_p = 2290 \sqrt{\text{psi}}$ for steel

Bending stress:

$$\sigma = \frac{W^t}{F} P_d K_o K_v \frac{K_s K_m}{K_x J}$$

$$\sigma_{all} = \frac{S_{at} K_L}{S_F K_T K_R}$$

$$S_F = \frac{\sigma_{all}}{\sigma} = 1 \Rightarrow \frac{W^t}{1.5} \times 10 \times 1.75 \times 1.04 \times \frac{0.5 \times 1.01}{1 \times 0.22} = \frac{30,000 \times 2.0520}{1 \times 1.07 \times 0.85}$$

$$\Rightarrow W^t = 2430.2 \text{ lb}$$

$$\Rightarrow H = \frac{W^t v_t}{33000} = \frac{2430.2 \times 196.3}{33000} = 14.5 \text{ hp}$$

Contact stress:

$$\sigma_c = C_p \left(\frac{W^t}{F_d p I} K_o K_v K_m C_s C_{xc} \right)^{1/2}$$

$$(\sigma_c)_{all} = \frac{S_{ae} C_L C_H}{S_H K_T C_R}$$

$$S_H = \frac{(\sigma_c)_{all}}{\sigma_c} = 1 \Rightarrow 2290 \left(\frac{W^t}{1.5 \times 1.5 \times 0.07} \times 1.75 \times 1.04 \times 1.01 \times 0.6 \times 1.5 \right)^{1/2} =$$

$$\Rightarrow W^t = 2997.7 \text{ lb}$$

$$\frac{200,000 \times 2.0001 \times 1}{1 \times 1.07 \times 0.92}$$

$$\Rightarrow H = \frac{2997.7 \times 196.3}{33000} = 17.8 \text{ hp}$$

در این سیستم در ابتدا محاسبه شد! توان مایل انتقال نیز همان 14.5 است! این عبارت!